

SAFETY DATA SHEET



1. Identification

Covestro LLC
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Pittsburgh, PA 15205
USA

TRANSPORTATION EMERGENCY

CALL CHEMTREC: (800) 424-9300
INTERNATIONAL: (703) 527-3887

NON-TRANSPORTATION

Emergency Phone: Call Chemtrec
Information Phone: (844) 646-0545

Product Name: BAYHYDROL A 2546
Material Number: 57821624
Chemical Family: Acrylic Polymer in Water
Use: Raw material for coatings, adhesives, sealants, or elastomers in industrial applications

2. Hazards Identification

This product is not classified as hazardous according to OSHA HazCom 2012 (29 CFR 1910.1200).

3. Composition/Information on Ingredients

Hazardous Components

There are no hazardous components above the relevant concentration limits according to OSHA HazCom 2012.

OTHER INGREDIENTS

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
0.1 - 1%	Ammonia	7664-41-7

This product contains a chemical neutralizing agent which is bound in the matrix of this product as a salt. This neutralizing salt is considered essentially unreactive at room temperature. Generation of vapors from this neutralizing salt is expected when this product is processed (heated) during the drying/hardening of the coating.

4. First Aid Measures

Most Important Symptom(s)/Effect(s)

Material Name: BAYHYDROL A 2546

Material Number: 57821624

Acute: Not expected to cause adverse acute health effects.

Eye Contact

In case of contact, flush eyes with plenty of lukewarm water. Use fingers to ensure that eyelids are separated and that the eye is being irrigated. Get medical attention if irritation develops.

Skin Contact

In case of skin contact, wash affected areas with soap and water. Get medical attention if irritation develops. Thoroughly clean shoes before reuse. Wash clothing before reuse.

Inhalation

If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration.

Ingestion

If ingested, do not induce vomiting unless directed to do so by medical personnel. Get medical attention.

5. Firefighting Measures

Suitable Extinguishing Media: Carbon dioxide (CO₂), Dry chemical, Foam, water spray for large fires.

Unsuitable Extinguishing Media No Data Available

Fire Fighting Procedure

Firefighters should be equipped with self-contained breathing apparatus to protect against potentially toxic and irritating fumes. Use cold water spray to cool fire-exposed containers to minimize the risk of rupture.

Hazardous Decomposition Products

By Fire and Thermal Decomposition: Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

6. Accidental Release Measures

Spill and Leak Procedures

Dike or dam spilled material and control further spillage, if possible. Prevent from entering open drains and waterways. Cover spill with inert material (e. g., dry sand or earth) and collect for proper disposal. Ventilate area to remove vapors or dust.

7. Handling and Storage

Handling/Storage Precautions

Handle in accordance with good industrial hygiene and safety practices. Wash thoroughly after handling. Keep container closed when not in use. Protect from freezing.

Storage Period:

6 Months: after receipt of material by customer

Storage Temperature

Minimum: 7 °C (44.6 °F)

Maximum: 25 °C (77 °F)

Material Name: BAYHYDROL A 2546

Material Number: 57821624

Storage Conditions

Protect from freezing. Store in a cool dry place. Store in original or similar containers. Store separate from food products.

Substances to Avoid

Water reactives

Oxidizing agents

Isocyanates

8. Exposure Controls/Personal Protection

The recommendations in this section should not be a substitute for a personal protective equipment (PPE) assessment performed by the employer as required by 29 CFR 1910 Subpart I.

Exposure Limits**Ammonia (7664-41-7)**

US. ACGIH Threshold Limit Values, as amended
Time weighted average 25 ppm

US. ACGIH Threshold Limit Values, as amended
Short term exposure limit 35 ppm

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended
Permissible exposure limit 50 ppm, 35 mg/m³

Any component which is listed in section 3 and is not listed in this section does not have a known ACGIH TLV, OSHA PEL or supplier recommended occupational exposure limit.

Industrial Hygiene/Ventilation Measures

General dilution and local exhaust as necessary to control airborne vapors, mists, dusts and thermal decomposition products below appropriate airborne concentration standards/guidelines. Thermal processing operations should be ventilated to control gases and fumes given off during processing. Curing ovens must be ventilated to prevent the build up of explosive atmospheres and to prevent off gases from entering the work place.

Respiratory Protection

Respiratory protection is recommended in insufficiently ventilated working areas and during heating or spraying. For components with occupational exposure limits, when workers are facing concentrations above those limits, they must use appropriate certified respirators.

Hand Protection

Ensure gloves remain in good condition during use and replace if any deterioration is observed.

Permeation resistant gloves., Butyl rubber gloves., Nitrile rubber gloves.

Eye Protection

Safety glasses with side-shields

Skin Protection

Material Name: BAYHYDROL A 2546

Material Number: 57821624

Permeation resistant clothing, Gloves, long sleeved shirts and pants.

Additional Protective Measures

Employees should wash their hands and face before eating, drinking, or using tobacco products. Educate and train employees in the safe use and handling of this product.

9. Physical and Chemical Properties

State of Matter:	liquid
Appearance:	liquid, thixotropic
Color:	White
Odor:	slight inherent odour
Odor Threshold:	No Data Available
pH:	ca. 7.9 @ 22 °C (71.6 °F) (Determined in a 10 % aqueous solution) 7.9
Freezing Point:	Approximately 0 °C (32 °F) similar to water
Boiling Point:	> 98 °C (208.4 °F) @ 1,013 hPa ca. 99 °C (210.2 °F) @ 1,013 hPa (EG A2)
Flash Point:	(DIN EN ISO 2719) No flash point up to initial boiling point.
Evaporation Rate:	No Data Available
Lower Explosion Limit:	No Data Available
Upper Explosion Limit:	No Data Available
Vapor Pressure:	23 hPa @ 20 °C (68 °F) 116 hPa @ 50 °C (122 °F) 148 hPa @ 55 °C (131 °F)
Vapor Density:	No Data Available
Density:	ca. 1.05 g/cm ³ @ 20 °C (68 °F) (DIN 51757)
Relative Vapor Density:	No Data Available
Specific Gravity:	1.054 @ 20 °C (68 °F) (DIN 51757)
Solubility in Water:	miscible
Partition Coefficient: n-octanol/water:	No Data Available
Auto-ignition Temperature:	430 °C (806 °F)
Decomposition Temperature:	No Data Available
Dynamic Viscosity:	41 mPa.s @ 20 °C (68 °F) (DIN 53019)
Kinematic Viscosity:	No Data Available

10. Stability and Reactivity

Hazardous Reactions

Hazardous polymerisation does not occur.

Stability

Stable

Materials to Avoid

Water reactives

Oxidizing agents

Isocyanates

Conditions to Avoid

Protect from freezing.

Hazardous Decomposition Products

By Fire and Thermal Decomposition: Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

11. Toxicological Information

Likely Routes of Exposure: Skin Contact
Eye Contact
Inhalation

Health Effects and Symptoms

Acute: Not expected to cause adverse acute health effects.

Chronic: Not expected to cause adverse chronic health effects.

Toxicity Data for: BAYHYDROL A 2546

Data on the product is not available.

Carcinogenicity:

No carcinogenic substances as defined by IARC, NTP and/or OSHA

12. Ecological Information**Ecological Data for: BAYHYDROL A 2546**

Data is based on a similar product.

Biodegradation

60 %, Exposure time: 28 d, i.e. not readily degradable

Acute and Prolonged Toxicity to Fish

LC50: > 100 mg/l (Danio rerio (zebra fish), 96 h)

Ecotoxicological reports on a comparable product

Acute Toxicity to Aquatic Invertebrates

EC50: 70.7 mg/l (Daphnia magna (Water flea), 48 h)

Studies of a comparable product.

Toxicity to Microorganisms

EC50: > 10,000 mg/l, (activated sludge)

Ecotoxicological reports on a comparable product

13. Disposal Considerations**Waste Disposal Method**

Waste disposal should be in accordance with existing federal, state and local environmental control laws.

Empty Container Precautions

Recondition or dispose of empty container in accordance with governmental regulations.

14. Transportation Information

Land transport (DOT)

Non-Regulated

Sea transport (IMDG)

Non-Regulated

Air transport (ICAO/IATA)

Non-Regulated

15. Regulatory Information

United States Federal Regulations

US. Toxic Substances Control Act: Listed on the Active Portion of the TSCA Inventory.

No substances are subject to TSCA 12(b) export notification requirements.

US. EPA CERCLA Hazardous Substances (40 CFR 302) Components:

None

SARA Section 311/312 Hazard Categories:

Refer to hazard classification information in Section 2.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A) Components:

None

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required Components:

None

US. EPA Resource Conservation and Recovery Act (RCRA) Composite List of Hazardous Wastes and Appendix VIII Hazardous Constituents (40 CFR 261):

Under RCRA, it is the responsibility of the person who generates a solid waste, as defined in 40 CFR 261.2, to determine if that waste is a hazardous waste.

State Right-To-Know Information

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections of the SDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

Massachusetts, New Jersey or Pennsylvania Right to Know Substance Lists:

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
>=1%	Water	7732-18-5
>=1%	Polyacrylate Resin	CAS# is a trade secret
>=1%	Polyether Polyol	25723-16-4

New Jersey Environmental Hazardous Substances List and/or New Jersey RTK Special Hazardous Substances Lists:

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
0.1 - 1%	Ammonia	7664-41-7

Massachusetts Right to Know Extraordinarily Hazardous Substance List:

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
0.1 - 1%	Ammonia	7664-41-7
30 - 35 ppm	Distillates (petroleum), hydrotreated light naphthenic	64742-53-6

California Proposition 65 List:

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
20 - 25 ppb	Methanol	67-56-1
1 - 5 ppm	Toluene	108-88-3

CFATS (Chemical Facility Anti-Terrorism Standards) Chemicals

To the best of our knowledge, this product does not contain Appendix A Chemicals of Interest (COI), at or above the Screening Threshold Quantity (STQ), as defined by the Department of Homeland Security Chemical Facility Anti-terrorism Standard (CFATS, 6 CFR Part 27).

Based on information provided by our suppliers, this product is considered "DRC Conflict Free" as defined by the SEC Conflict Minerals Final Rule (Release No. 34-67716; File No. S7-40-10; Date: 2012-08-22).

16. Other Information

The method of hazard communication for Covestro LLC is comprised of product labels and safety data sheets. Safety data sheets for all of our products and general product declarations are available for download at www.productsafetyfirst.covestro.com.

Contact: Product Safety Department
Telephone: (412) 413-2835
Version Date: 03/06/2020
SDS Version: 2.9

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|| Changes since the last version are highlighted in the margin. This version replaces all previous versions.